

APPLICATION INSTRUCTIONS

RH 500 (epoxy filler low viscosity) Cerpo-fix renewal compound.

This material is for replacement of worn or lost metal, deep pitting or build-up of thickness and is machinable. This material can be applied in much heavier coats than paint and is very quick curing. All relevant information can be obtained from the data sheets.

This material can be mixed in proportional weight as supplied or part mixed (accurate scale required) as follows:-

Mix Ratio:	RH 500 (Part A)	HI 500 (Part B)
	100g	8.7g
	200g	17.4g
	300g	26.1g
	500g	43.5g
	1,000g	87g

Mix the material on a flat board with a scraper or similar.
Mix thoroughly until a homogenous, streak-free material is obtained (for this purpose, the part A and part B are supplied in 2 different colours).

As with all the epoxies, the pot life is limited and time starts as soon as part A and part B are mixed.

Apply using stiff brush, scraper, plastic spatula etc.

Upon completion of the coating work, clean all equipment immediately with suitable solvents.

Mix Ratio:	RH 500HV (Part A)	HI 500HV (Part B)
	100g	28.9g
	200g	57.7g
	300g	86.6g
	500g	144.3g
	1,000g	288.8g

DISCLAIMER: The information contained herein is, to the best of our knowledge, accurate and current and is given in good faith without warranty. Users are deemed to have satisfied themselves independently as to the suitability of our products for their particular purpose. In no event shall Chemco International be liable for consequent or incidental damages.

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