

## PRODUCT CHARACTERISTICS

**Solvent-free**, low viscosity, chemical and abrasion resistant, flooring system.  
 A versatile flooring system that can be applied on most substrates.  
 Excellent hygienic and aesthetic characteristics providing an outstanding gloss finish.  
 System can be utilised as floor coating or self-levelling and can be made to non-skid or anti-slip finish.

## PRODUCT DESCRIPTION

Two pack **solvent-free** epoxy resin and hardener.

## PRODUCT INFORMATION

Colour:	Standard white, yellow, brown, red, grey, black (other colours available on request).			
Volume solids:	100%			
Mix ratio:	Mix part A (resin RB 800) part B (hardener HA 800) and part C (aggregate) in proportionate weights as supplied.			
Pot life:	<b>7°C</b>	<b>10°C</b>	<b>20°C</b>	
	1 hr 15 mins	45 mins	30 mins	
Drying time:	Tack free:	10 hrs	8 hrs	4 hrs
	Hard dry:	24 hrs	18 hrs	9 hrs
	Light traffic:	36 hrs	32 hrs	24 hrs
Full cure:	Heavy traffic & chemical spillage:	7 days	5 days	3 days

**Note:** For flooring applications the recommended temperature is between 10 and 20°C.  
 It is also recommended that application should preferably not proceed when temperature is less than 10°C.

Typical thickness range:	<u>Coating</u>	<u>Self-Levelling</u>
Theoretical coverage:	200 – 400 microns	2.0 – 4.0mm
	4.0m <sup>2</sup> /kg @ 200 microns	3.5kg/m <sup>2</sup> approx.
	(Allow for losses due to surface irregularities, accessibility difficulties, etc).	
Pack sizes:	5 and 20 kgs.	

## APPLICATION DATA

Method (self-levelling):	Trowel and spiked roller.
Method (coating):	Airless spray, hopper gun (for non-slip finish), brush, and spiked roller.
Thinner:	<b>No thinning agents to be added.</b>
Cleaner:	S11A

## LIMITATIONS

Pot life:	Vigilant care and attention to pot life is required during application.
Mixing:	If gelling has started, do not apply. Part B should be added to container A and mixed prior to application. For self-levelling system, also add Part C (aggregate). Mix thoroughly using a high torque mixer to achieve an even consistency.

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## ENVIRONMENTAL CONDITIONS

Application should **NOT** be carried out when :-

Relative humidity is > 90%  
Air temperature < 5°C  
Substrate temperature < 3°C above dew point of surrounding air.

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## SAFETY PRECAUTIONS

It is the policy of CHEMCO INTERNATIONAL to ensure that its products are handled and applied by professionally approved and skilled applicators.  
Application shall be carried out in accordance with instructions contained in this data sheet and referenced to CHEMCO INTERNATIONAL TECHNICAL SPECIFICATION MANUAL.  
CHEMCO INTERNATIONAL management are intent on ensuring all work is carried out in accordance with company HEALTH & SAFETY procedures and all materials are handled with due care to COSHH regulations and instructions.

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## STORAGE

Store in cool, dry conditions (not less than 4°C or above 20°C).  
Keep away from direct heat source and sunlight.  
When not using the material always replace the lid on the container.

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## SHELF LIFE

At least 12 months when stored in sealed containers at temperatures of not less than 4°C or above 20°C.  
At temperatures above, refer to manufacturer for advice.

DISCLAIMER: The information contained herein is, to the best of our knowledge, accurate and current and is given in good faith without warranty. Users are deemed to have satisfied themselves independently as to the suitability of our products for their particular purpose. In no event shall Chemco International be liable for consequent or incidental damages.

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