

## PRODUCT CHARACTERISTICS

Primer system which improves adhesion of secondary coats or for sealing of concrete surfaces.  
Suitable for application to concrete, steel, glass and fibreglass substrates.

## PRODUCT DESCRIPTION

Two pack vinylester resin and hardener.

## PRODUCT INFORMATION

Volume solids:	100%
Mix ratio:	Hardener (HA 300) 1% - 3% volume by weight (depending on temperature and other environmental factors).
Typical thickness range:	25 - 100 microns.
Theoretical coverage:	16.6m <sup>2</sup> /kg @ 50 microns. (Allow for application losses, surface irregularities, etc).
Pack sizes:	5 and 20 kgs.

## SURFACE PREPARATION

### Pre-treatment

Surfaces shall, if necessary, be degreased in order to ensure that all oil, grease and surface contaminants are removed prior to blast cleaning.

### Blast Cleaning

#### STEEL SUBSTRATE

Abrasive blast to Sa 2½ in accordance with ISO 8501-1. Minimum 75 microns surface profile.

#### NEW CONCRETE

Allow 28 days for new concrete to dry out prior to commencement of work.

May require light abrasive blasting to achieve suitable key for maximum adhesion purposes.

#### OLD CONCRETE

Pre-treatment required to remove contaminants from substrate and to provide a uniformly roughened surface.

Approximately 0.5 - 1.0cm should be removed by this operation.

Depending on condition of substrate and operating environment, pre-treatment may involve a number of methods, i.e. abrasive blasting, wire brushing, power grinding or acid etching.

Mechanical pre-treatment to be followed by thorough cleaning preferably by vacuum.

## APPLICATION DATA

Method:	Conventional/airless spray, brush or roller.		
Thinner:	<b>No thinning agents to be added.</b>		
Cleaner:	S11		
Recoating interval:	Min:	1 - 3 hrs	(touch dry).
Pot life:		1 - 4 hrs	(depending on temperature).
Curing time:		24 hrs @ 15°C	(depending on temperature and other environmental conditions).

## APPLICATION

Constituents:	Vinylester resin and hardener.		
Conventional/airless spray:	Pump:	Minimum 33:1 ratio.	
	Tip size:	(15 - 21 thou.).	
Brush/roller:	For inaccessible or awkward areas or when spray application is not required or feasible.		

## LIMITATIONS

Pot life:

Vigilant care and attention to pot life is required during application. If gelling has started, do not apply.

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## ENVIRONMENTAL CONDITIONS

Blasting or application should **NOT** be carried out when :-

Relative humidity is > 85%  
Air temperature < 5°C  
Substrate temperature < 3°C above dew point of surrounding air.

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## SAFETY PRECAUTIONS

It is the policy of CHEMCO INTERNATIONAL to ensure that its products are handled and applied by professionally approved and skilled applicators. Application shall be carried out in accordance with instructions contained in this data sheet and referenced to CHEMCO INTERNATIONAL TECHNICAL SPECIFICATION MANUAL. CHEMCO INTERNATIONAL management are intent on ensuring all work is carried out in accordance with company HEALTH & SAFETY procedures and all materials are handled with due care to COSHH regulations and instructions.

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## STORAGE

Store in cool, dry conditions (not less than 4°C or above 20°C).  
Keep away from direct heat source and sunlight.  
When not using the material always replace the lid on the container.

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## SHELF LIFE

At least 6 months when stored in sealed containers at temperatures of not less than 4°C or above 20°C.  
At temperatures above, refer to manufacturer for advice.

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